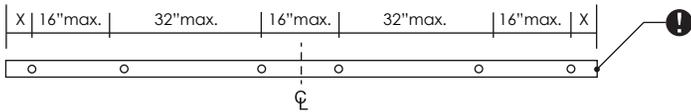


# OPTIONAL STEP - UNDRILLED TRACK (FRAMED WALL)

- ① If you ordered an un-drilled track, first determine if the track is mounting to structural blocking or studs. This decision sets the drill pattern rules and weight capacity of the track. (Weight limits may be further limited by the trolley system.)
- ② Study the drill pattern rules below to determine which pattern to follow.
- ❗ Connecting multiple tracks requires a special hole pattern at track joints. Details to follow in the "link multiple tracks" step.
- ③ If you are cutting your track to length, determine the desired track length:  
 $LENGTH = (DOOR\ WIDTH \times 2) - OVERLAP$   
 Otherwise, trim cut the ends following the steps below.
- ④ Before cutting the track,
  - Ensure springs are clear of cut zones and end caps and loose nuts are removed.
  - Align track base and cover flush on one end.
  - Tightly wrap the assembly with a short strip of painters tape to prevent sliding.
  - Trim-cut one end for optimal alignment.
- ⑤ Now cut the track to length.
- ⑥ Using the appropriate drill pattern rules, mark and drill corresponding 1/2" to 11/16" holes along the centerline of the track as shown. (11/16" holes provide full 1/4" adjustment in any direction.)
- ⑦ Now determine and mark the locations of all mounting points on the wall as described in the previous step.

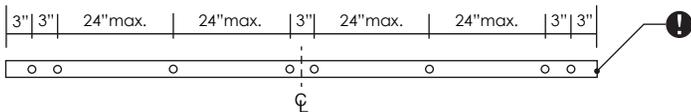
## Stud Drill Pattern: (250 lb Max)



Panel weight	X*	Mounting points
up to 100 lbs	5"	4 minimum
101 - 200 lbs	4"	6 minimum
201 - 250 lbs	3"	6 minimum

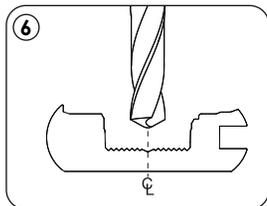
\* Maximum length of track allowed beyond end mounting points.

## Structural Blocking Drill Pattern: (400 lb Max)\*\*

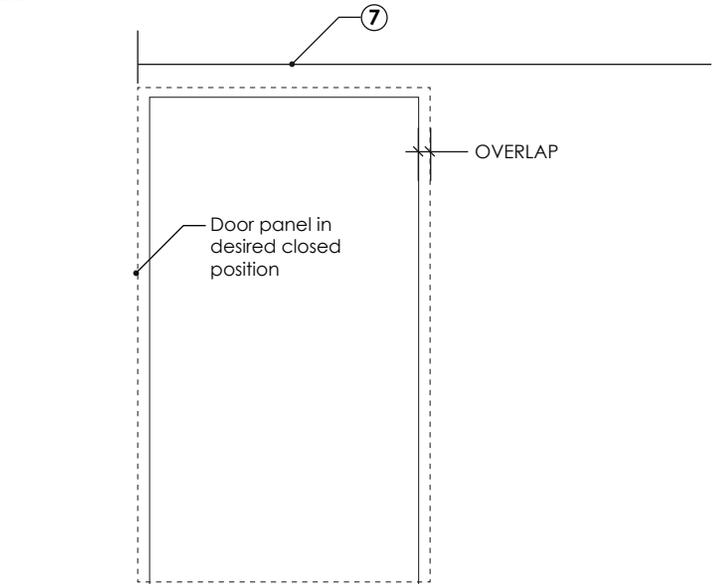


6 mounting points is the minimum for this pattern

\*\* Weight capacity is per track. For heavier panels please contact us.



## SINGLE



## BI-PART

