¥ KROWNLAB°

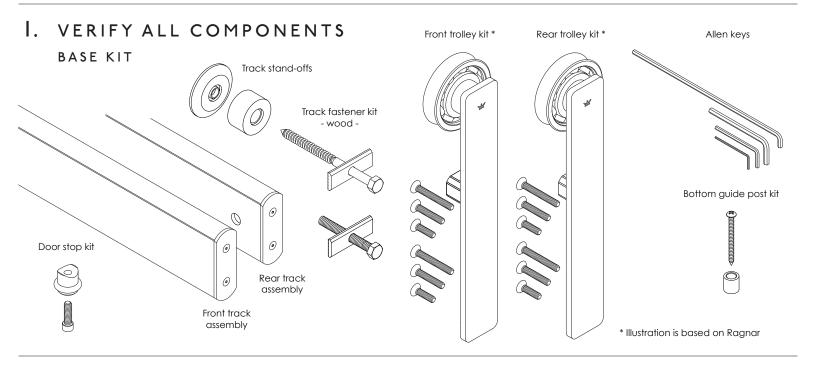
INSTALLATION INSTRUCTIONS

RAGNAR+ODEN

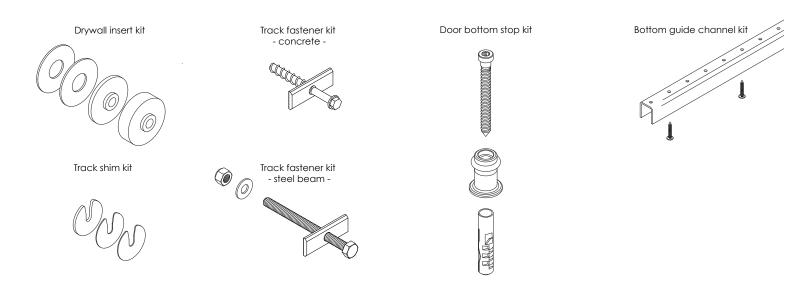
FACE MOUNT, BYPASSING

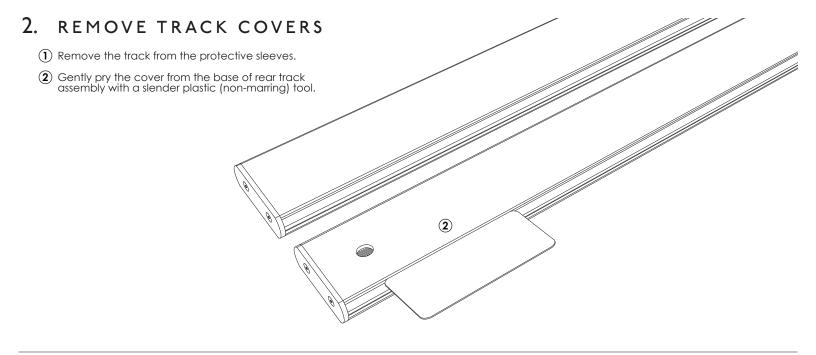






SYSTEM OPTIONS AND ADDITIONS





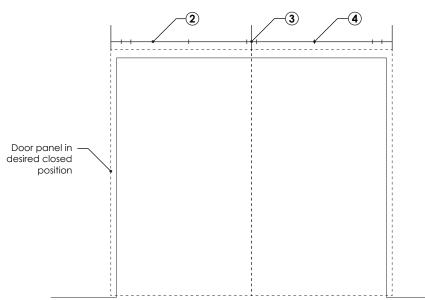
3. LOCATE TRACK ATTACHMENT POINTS

1 Determine the height of the track centerline:

HEIGHT = DOOR PANEL HEIGHT + 2-3/4"

This will result in a 3/8" clearance between your door panel and the floor. Adjust if desired or necessary.

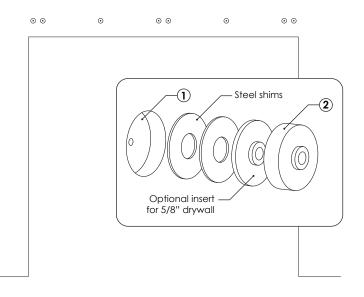
- Add 3/4" to this dimension if you are using the optional bottom guide channel.
- (2) Mark the track centerline on your wall. (If you run a length of painter's tape along your wall, you'll thank us later!)
- (3) On the wall, mark the middle of the opening. This will be where the track is centered.
- (4) Determine and mark the locations of all mounting points along the track centerline.



4. OPTIONAL STEP - INSTALL DRYWALL INSERTS

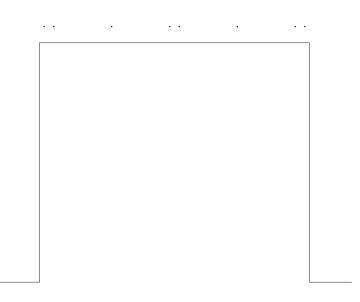
Required for high use installations and doors in excess of 200 lbs combined weight.

- (1) Use a 1-3/4" spade or Forstner bit to remove the drywall at each mounting point.
- 2 Place a drywall insert into each drywall cavity.
- To perform their function, drywall inserts must be up against the structural material of your wall and flush with the finished surface of the drywall. If needed, use the included steel shims as shown.



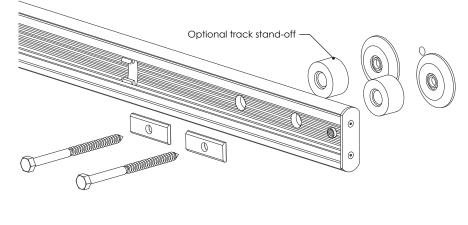
5. PREPARE WALL

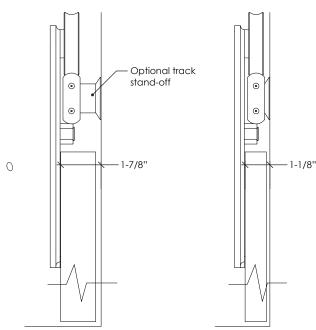
- 1) Drill a pilot hole for each mounting point.
- Make sure that each mounting point engages an appropriate amount of structural material:
 - A. Wood or metal stud framed walls must have 3" of solid wood blocking secured to studs or other framing members.
 - B. Concrete and masonry walls must be solid and thicker than the minimum required thread engagement of 1-1/2".
 - C. Steel beams must be structural in nature and have a minimum wall thickness of 1/4". Note that you cannot attach this hardware to sheet metal studs.



DETERMINE DESIRED WALL CLEARANCE

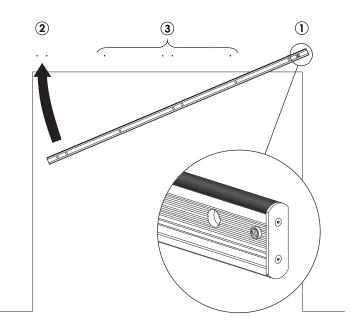
1 Taking baseboard, door pull, and door frame into consideration, determine if you need to use the optional track stand-off based on the wall clearance dimensions at right.





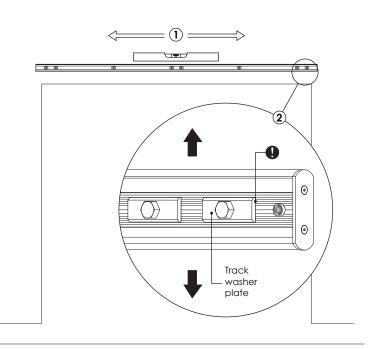
7. MOUNT REAR TRACK TO WALL

- (1) Ensuring that the black plastic track cap faces up, loosely install one end of your track with the appropriate track spacers and hardware.
- 2 Repeat with the opposite end of the track.
- With both ends of the track now supported, loosely install the remaining mounting points.



8. ADJUST REAR TRACK HEIGHT

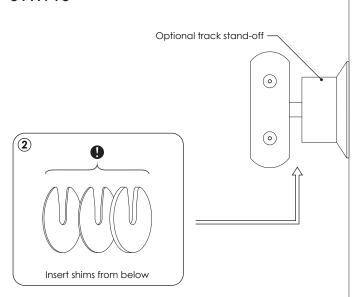
- Tighten each track fastener, starting at the center and moving toward the ends. For maximum adjustability, start by positioning the washer plate in the center (neutral) position.
- Be sure to account for sloped or uneven floor when setting track height.
- ② Use the Tru-Level™ System to make sure track is level: adjust the position of the washer plate at each mounting point until track is level.
- Ensure that washer teeth align with teeth in the track before tightening fasteners.



9. OPTIONAL STEP - INSTALL TRACK SHIMS

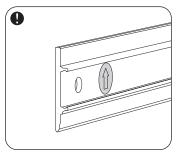
- (1) Sight down the length of your track to determine if unevenness in the wall is causing your track to bow. If necessary:
- 2 Loosen track attachment points as needed and insert shims from below. Ensure that the opening of the shim faces up. Start with one of the thinner shims, adding and swapping shims as needed until the track is straight to within the thickness of one shim.
- If optional track stand-offs are installed, do not use more than one shim kit per mounting point.

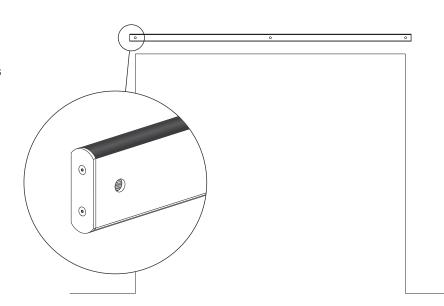
NOTE: Bowing in the track will negatively affect the performance of the entire system, causing increased friction and excessive wear on some components. Krownlab's warranty does not cover wear caused by improper installation.



10. ATTACH REAR TRACK COVER

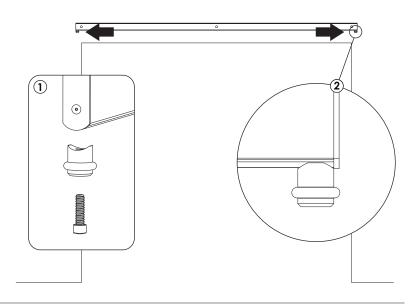
- After the rear track has been leveled, shimmed, and all mounting points have been securely fastened to 120 inch-lbs (10 ft-lbs) with appropriate torque wrench, reattach the rear track cover.
- Ensure that the arrow on the inside of the track cover is facing up.
- Ensure that rear track cover is used.





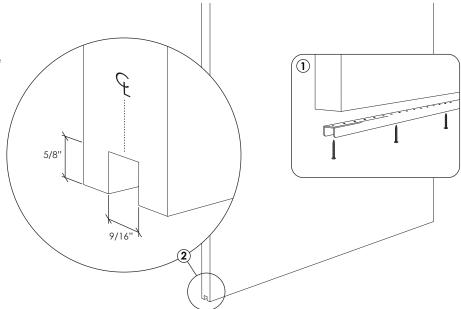
II. ATTACH DOOR STOPS

- ① Locate the preinstalled nuts in the bottom of the track. Loosely screw a door stop to each nut.
- (2) Temporarily slide one door stop to each end of the track. Do not tighten the stops until step 27.



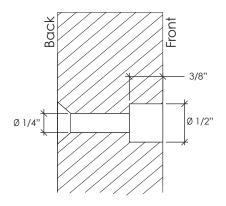
12. PREPARE BOTTOM GUIDES

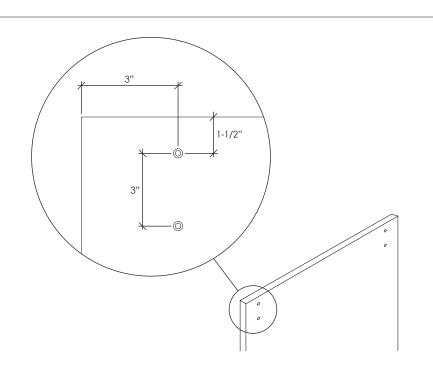
- (1) If you have purchased an optional bottom guide channel, attach it using the screws supplied. If necessary, cut the length of the channel to match the width of the door panel.
- (2) If you have not purchased an optional bottom guide channel, route the bottom of the door panels along their entire length, as shown.



13. DRILL DOOR PANELS

- 1) Drill both door panels for the trolleys, as shown.
- (2) If you are using door pulls or other door hardware, prep the panels for this hardware now, but do not install the hardware just yet.

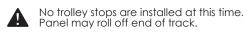


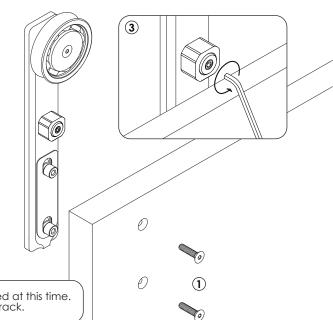


14. ATTACH TROLLEYS TO DOOR PANEL

- Attach the trolleys using the correct length fastener as shown in the table below.
- Make sure trolleys are paired correctly. Rear trolleys are clearly marked on the face. Note that rear and front trolleys have differently sized trolley stops.
- (2) Gently tighten, then back out each screw a half turn. This will allow you to adjust the panel height after installation.
- Remove the trolley stops with provided 9" wrench. Note how tight the screws are. You will need to tighten the screws to this same tension when the trolley stops are reinstalled. Be sure to keep rear and front trolley stops separate to avoid confusion.
- (4) Carefully hang your rear panel.
- Do not yet install your door pulls or other door hardware.

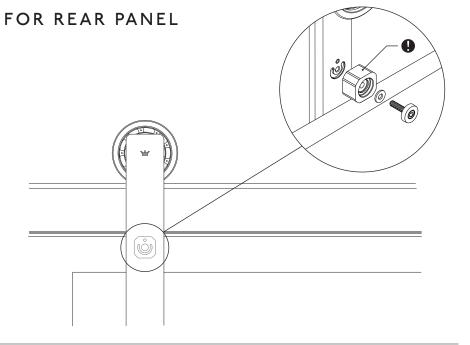
Panel thickness	Screw length
3/4" - 1-1/8"	1"
1-1/4" - 1-3/8"	1-1/2"





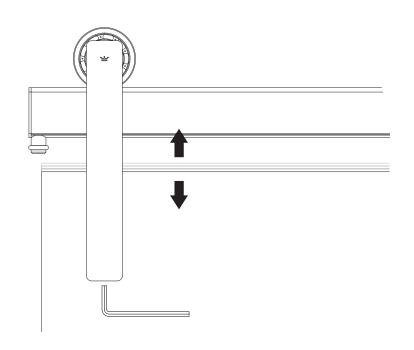


- Place the correct trolley stop assembly on the back of the trolley.
- Use the short trolley stops for rear panel.
- Align interlocking features and fully seat the trolley stop. Note that a properly seated trolley stop will have interlocking features fully engaged and you will not be able to twist it.
- (3) Thread and tighten the trolley stop screw using your fingers until finger-tight.
- (4) Repeat above steps for second trolley
- Do not tighten the trolley stops all the way yet.



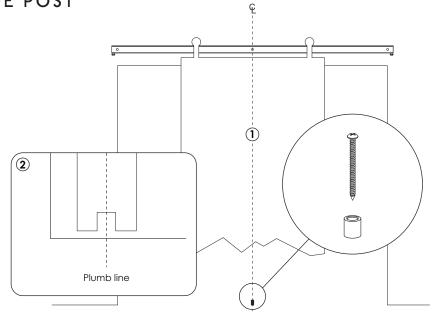
16. ADJUST REAR PANEL HEIGHT

- (1) Check for any interference due to an uneven floor by sliding the panel back and forth.
- (2) If necessary, adjust the height of the panel by loosening the set screws at the bottom of each trolley. Trolleys are shipped in the up position.
- 3 After the panel height has been adjusted, tighten the trolley screws on the back side of the panel using appropriate torque wrench to between 36 and 108 inch-pounds (3-9 ft-lbs), depending on door materials. A denser door material (ex. metal) will need more torque than a lightweight material (ex. wood).
- If additional vertical adjustment is required, unhang the door panel (you will need to remove trolley stops in order to do so), remove the track cover, and adjust the track up or down as needed.



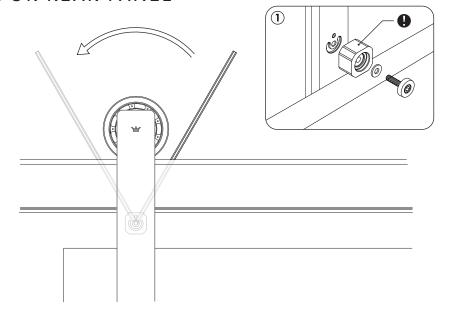
17. INSTALL REAR BOTTOM GUIDE POST

- 1) Find center of door opening, and mark it in the floor.
- (2) Mark door panel plumb line on floor.
- 3 Temporarily remove the trolley stops, and unhang the door from the track.
- Mark intersection of center of door opening and door panel plumb line.
- **5** Pre-drill and install bottom guide post as shown.
- **6** Rehang door.



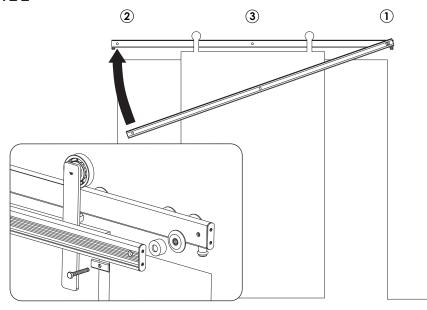
18. REINSTALL TROLLEY STOPS FOR REAR PANEL

- (1) Repeat step 15 from 1 to 3 to set trolley stops in place.
- Use short trolley stops for rear panel
- (2) Once finger-tight, you will have enough room to fit the wrench. Protect wall with blue tape to prevent scraping with wrench.
- 3 Slide the provided 9" wrench behind the track and firmly tighten the screw to 48 inch-lbs (4 ft-lbs). Please note this is the same tightness the screw had when it arrived.
- (4) Repeat above steps for second trolley
- In some instances, the screw may also be accessed from inside the door opening. This may aid installation.



19. MOUNT FRONT TRACK TO WALL

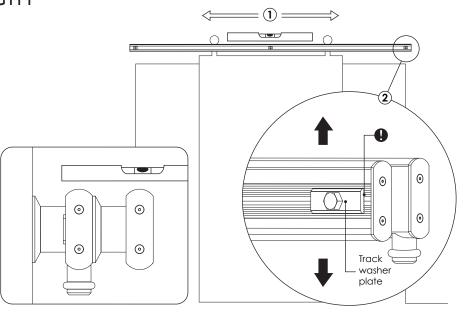
- Ensuring that the black plastic track cap faces up, loosely install one end of your track with the supplied track spacers and hardware.
- Repeat with the opposite end of the track.
- (3) With both ends of the track now supported, loosely install the middle mounting point.



20. ADJUST FRONT TRACK HEIGHT

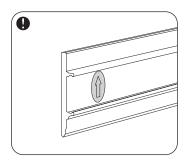
- (1) Tighten each track fastener starting at the center. For maximum adjustability, start by positioning the washer plate in the center (neutral) position.
- ② Use the Tru-Level™ System to make sure track is level: adjust the position of the washer plate at each mounting point until track is level.
- Ensure that washer teeth align with teeth in the track before tightening fasteners.
- Ensure front track is level with the rear track

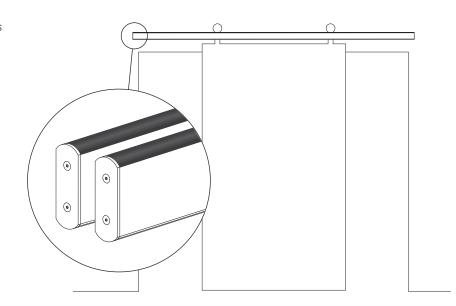
NOTE: A 9/16" wrench can be used to hold the nut insert from rotating.



21. ATTACH FRONT TRACK COVER

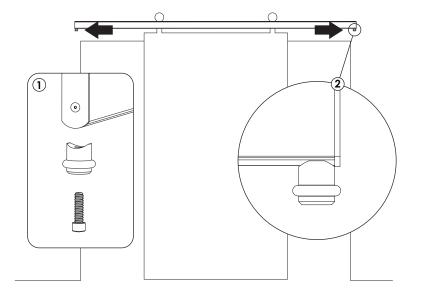
- After the front track has been leveled and all mounting points have been securely fastened to 120 inch-lbs (10 ft-lbs) with appropriate torque wrench, reattach the track cover.
- Ensure that the arrow on the inside of the front track cover is facing up.

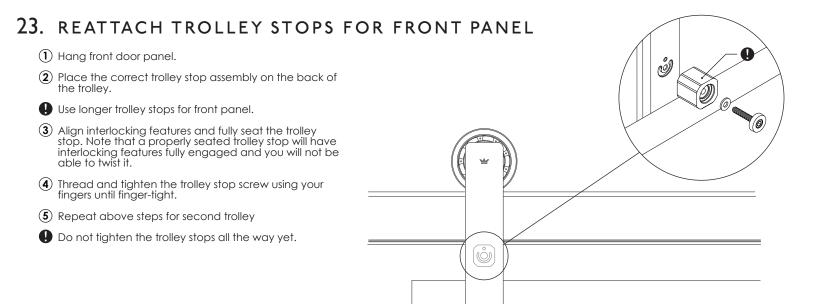




22. ATTACH DOOR STOPS

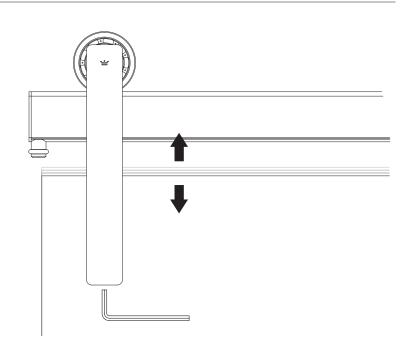
- ① Locate the preinstalled nuts in the bottom of the track. Loosely screw a door stop to each nut.
- (2) Temporarily slide one door stop to each end of the track. Do not tighten the stops until step 27.





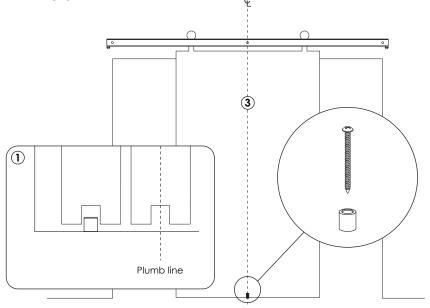
24. ADJUST FRONT PANEL HEIGHT

- (1) Check for any interference due to an uneven floor by sliding the panel back and forth.
- If necessary, adjust the height of the panel by loosening the set screws at the bottom of each trolley. Trolleys are shipped in the up position.
- (3) After the panel height has been adjusted, tighten the trolley screws on the back side of the panel using appropriate torque wrench to between 36 and 108 inch-pounds (3-9 ft-lbs), depending on door materials. A denser door material (ex. metal) will need more torque than a lightweight material (ex. wood).
- If additional vertical adjustment is required, unhang the door panel (you will need to remove trolley stops in order to do so), remove the track cover, and adjust the track up or down as needed.



25. INSTALL FRONT BOTTOM GUIDE POST

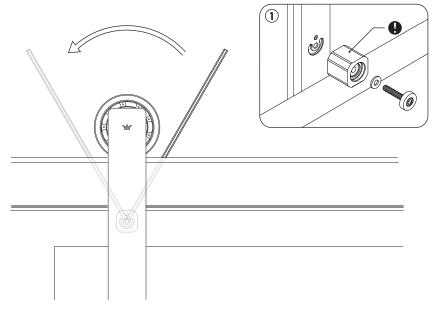
- (1) Mark front door panel plumb line on floor.
- Temporarily remove the trolley stops, and unhang the door from the track.
- (3) Mark intersection of center of door opening and door panel plumb line.
- 4 Pre-drill and install bottom guide postos shown.
- (5) Rehang door.



26. REINSTALL TROLLEY STOPS FOR FRONT PANEL

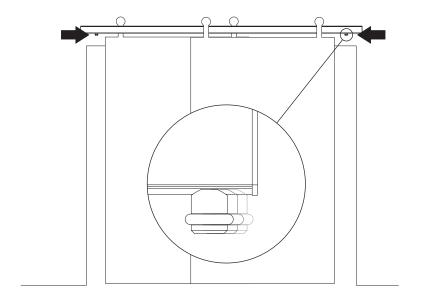
- 1 Repeat step 23 from 1 to 3 to set trolley stops in place.
- Use longer trolley stops for front panel
- (2) Once finger-tight, you will have enough room to fit the wrench. Protect wall with blue tape to prevent scraping with wrench.
- 3 Slide the provided 9" wrench behind the track and firmly tighten the screw to 48 inch-lbs (4 ft-lbs). Please note this is the same tightness the screw had when it arrived.
- Repeat above steps for second trolley
- In some instances, the screw may also be accessed from inside the door opening. This may aid installation.

Note: Please keep the 9" wrench to make it easier to uninstall your sliding door.



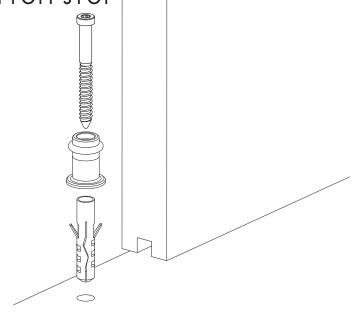
27. POSITION DOOR STOPS

- (1) With both doors in the desired closed position, slide the door stops so that they touch the trailing stop of the trailing trolley. Tighten the door stop in place to 108 inch-lbs (9 ft-lbs) with appropriate torque wrench.
- (2) Repeat with the doors in the opposite desired closed positions.
- Verify that the bottom guide post is properly engaged in the fully open and fully closed positions.



28. OPTIONAL STEP - INSTALL DOOR BOTTOM STOP

- (1) Recommended for heavy and high-use door panels.
- With the door in the desired closed position, install the door bottom stop so that it touches the trailing edge of the door panel.
- (3) Repeat with the door in the open position, installing the door bottom stop so that it touches the leading edge of the door panel.



29. PRODUCT CARE

Common Parts Wheels (bearings) should occasionally be lubricated with bearing oil (e.g. SHC 630 Synthetic Gear and Bearing Oil by Exxon Mobil Corp: www.mobil.com).

To clean any time after installation, use a non-abrasive lint free cloth or sponge and household glass cleaner. (Remember to test an inconspicuous area prior to cleaning hardware.) Do not use steel wool, or a Scotch Brite pad, as it can scratch the product.

Black Stainless

To enhance the depth and shine of the finish, periodically apply a thin coating of petroleum jelly with a clean cloth, buff clean and dry. Do not use steel wool, or a Scotch Brite pad, as it can scratch the product.

Product may be covered by pending and awarded U.S. patents. For more information visit www.krownlab.com